



QUALITY FASTENERS

10507 IH 35 NORTH SAN ANTONIO, TX 78233 (210) 656-2323, fax (210) 656-6756

DECIMAL AND METRIC EQUIVALENTS OF DRILL SIZES

DRILL SIZE	DEC.	MM	DRILL SIZE	DEC.	MM	DRILL SIZE	DEC.	MM	DRILL SIZE	DEC.	MM
80	.0135	.34	42	.0935	2.35	13/64	.2031		X	.3970	10.
79	.0145	.36	3/32	.0938		6	.2040	5.2	Y	.4040	
1/64	.0156	.38	41	.0960	2.4	5	.2055	5.3	13/32	.4062	
78	.0160	.4	40	.0980	2.45	4	.2090	5.4	Z	.4130	10.5
77	.0180	.45	39	.0995	2.5	3	.2130	5.5	27/64	.4219	11.
76	.0200	.5	38	.1015		7/32	.2188	5.6	7/16	.4375	11.5
75	.0210		37	.1040	2.6	2	.2210	5.75	29/64	.4531	
74	.0225	.55	36	.1065	2.7	1	.2280	5.9	15/32	.4688	12.
73	.0240	.6	7/64	.1094	2.75	A	.2340		31/64	.4844	12.5
72	.0250		35	.1100		15/64	.2344	6.	1/2	.5000	13.
71	.0260	.65	34	.1110	2.8	B	.2380	6.1	33/64	.5156	
70	.0280	.7	33	.1130		C	.2420	6.2	17/32	.5312	13.5
69	.0292		32	.1160	2.9	D	.2460	6.3	35/64	.5469	
68	.0310	.75	31	.1200	3.	1/4	.2500		9/16	.5625	14.5
1/32	.0312		1/8	.1250	3.1	E	.2500	6.5	37/64	.5781	
67	.0320	.8	30	.1285	3.25	F	.2570	6.6	19/32	.5938	15.5
66	.0330		29	.1360	3.4	G	.2610	6.7	39/64	.6094	16
65	.0350	.85	28	.1405	3.5	17/64	.2656	6.75	5/8	.6250	16.5
64	.0360	.9	9/64	.1406		H	.2660	6.9	41/64	.6406	17.
63	.0370		27	.1440	3.6	I	.2720	7.	21/32	.6562	
62	.0380	.95	26	.1470	3.7	J	.2770		43/64	.6719	17.5
61	.0390		25	.1495	3.75	K	.2810		11/16	.6875	18
60	.0400	1.	24	.1520	3.8	9/32	.2812	7.3	45/64	.7031	18.5
59	.0410		23	.1540	3.9	L	.2900	7.4	23/32	.7188	19.
58	.0420	1.05	5/32	.1562		M	.2950	7.5	47/64	.7344	
57	.0430		22	.1570	4.	19/64	.2969	7.6	3/4	.7500	19.5
56	.0465	1.15	21	.1590		N	.3020	7.9	49/64	.7656	20
3/64	.0469		20	.1610	4.2	5/16	.3125	8.	25/32	.7812	20.5
55	.0520	1.3	19	.1660	4.3	O	.3160	8.2	51/64	.7969	21
54	.0550	1.35	18	.1695		P	.3230	8.3	13/16	.8125	
53	.0595	1.5	11/64	.1719		21/64	.3281	8.4	53/64	.8281	21.5
1/16	.0625	1.55	17	.1730	4.4	Q	.3320	8.6	27/32	.8438	22
52	.0635	1.6	16	.1770	4.5	R	.3390	8.7	55/64	.8594	22.5
51	.0670	1.7	15	.1800	4.6	11/32	.3438	8.8	7/8	.8750	23
50	.0700	1.75	14	.1820	4.7	S	.3480	9.	57/64	.8906	
49	.0730	1.85	13	.1850	4.75	T	.3580	9.1	29/32	.9062	23.5
48	.0760	1.9	3/16	.1875	4.8	23/64	.3594	9.3	59/64	.9219	24
5/64	.0781	1.95	12	.1890		U	.3680	9.5	15/16	.9375	24.5
47	.0785		11	.1910	4.9	3/8	.3750		61/64	.9531	25
46	.0810	2.05	10	.1935		V	.3770	9.8	31/32	.9688	
45	.0820		9	.1960	5.	W	.3680	9.9	63/64	.9844	
44	.0860	2.15	8	.1990	5.1	25/64	.3906		1	1.000	
43	.0890	2.25	7	.2010							

For exact decimal equivalent, multiply mm times .03937.
For exact mm equivalent, multiply decimal times 25.4.